**October 2-14, 2015**

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<th>Full Price</th>
<th>Special Savings</th>
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<tr>
<td><strong>Pullman Cabin</strong></td>
<td>$6,545</td>
<td>$250</td>
<td><strong>$6,295</strong>*</td>
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<td><em>Special Price valid if booked by 10/1/2014.</em></td>
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<td>VAT is an additional $395 per person.</td>
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62 sq. ft. private lounge with banquette-style sofa. At night the seating converts to upper and lower beds.

| **State Cabin**      | $7,445     | $250            | **$7,195***   |
|                      |            |                 |               |
|                      |            |                 |               |

84 sq. ft. private lounge with banquette-style sofa and chairs. At night the seating converts to two single beds.

*All prices quoted are in USD, per person, based on double occupancy and do not include air program costs (unless otherwise stated) and valid until October 1, 2014. Please contact us for current pricing and information. Single prices are available upon request (limited availability).*

800-627-2586

norcas.ahitravel.com
In Thailand, Malaysia, Singapore and Indonesia, discover an exotic kaleidoscope of colors, sounds, ever-changing landscapes, ancient histories and diverse cultures. From the midst of Bangkok’s bustling center, venture out to its ancient and historic heart to visit the elaborate temples, palaces and shrines. Immerse yourself in the incomparable beauty of ancient Thailand’s Ayutthaya, learn about endangered Asian elephants and cruise the Chao Phraya River. Celebrate the Golden Age of Travel for three nights aboard the Eastern & Oriental Express, stopping along the way for daily excursions. Explore Singapore, a lively mix of old and new. Conclude your journey on the Indonesian island of Bali, where breathtaking scenery combines with local culture in ancient temples and exotic villages.

**INCLUDED FEATURES**

**Accommodations**
- Three nights in Bangkok, Thailand, at the deluxe Peninsula Hotel.
- Three nights aboard the deluxe Eastern & Oriental Express.
- One night in Singapore at the deluxe Mandarin Oriental Hotel.
- Three nights in Bali, Indonesia, at the deluxe Jimbaran Puri Bali.

**Transfers and Porterage**
- All flight, train and deluxe motor coach transfers in the Land Program itinerary and baggage handling on these transfers are included.

**Activities and Events**
- Informative educational programs presented by local experts will enhance your insight into the region.
- All excursions as outlined in your program itinerary.
- Attend a Welcome Reception.
- Gather for a Farewell Dinner.

**Extensive Meal Program**
- Enjoy 10 breakfasts, nine lunches and four dinners; tea or coffee with all meals.
- Sample authentic regional specialties during select meals at featured local restaurants.
- Take advantage of leisure time to try the local cuisine independently.

**MANY INCLUDED EXTRAS**
- Consultation services of a dedicated Passenger Service Representative prior to departure.
- Services of an experienced Travel Director throughout your stay.
- Tipping of excursion guides and drivers.
- Detailed travel and destination information to assist in planning.
- Complimentary travel wallet.

**PROGRAM HIGHLIGHTS**
- Your exclusive Small-Group experience is limited to 28 travelers to maximize your travel experience.
- Luxurious hotel and rail accommodations, renowned for every modern convenience and amenity, in four locations.
- Discover Bangkok and visit the impressive Wat Pho and Grand Palace.
- Aboard the legendary Eastern & Oriental Express Train, journey through the exotic landscapes of Thailand and Malaysia to Singapore.
- Visit the UNESCO World Heritage sites of Ayutthaya and Colonial Georgetown, the capital of the state of Penang, Malaysia.
- Explore the culture of Bali during a visit to a local village, temples and the famed Ubud market. Admire Bali’s mountainous scenery, including jungles and beaches.
**DAY-BY-DAY ITINERARY**

**DAY 1 ~ IN TRANSIT**
Depart for Bangkok, Thailand.†
† Provided for AHI FlexAir participants.

**DAY 2 ~ IN TRANSIT**
Cross the international date line.

**DAY 3 ~ BANGKOK**
Upon arrival, transfer† to The Peninsula Hotel Bangkok. Gather for a Welcome Reception.

**DAY 4 ~ BANGKOK**
Educational Focus: History and Culture of Thailand.

Local Flavor: Savor a lunch of Thai specialties at a local restaurant.

**DAY 5 ~ AYUTTHAYA**
Excursion: Ayuthaya. In the ancient capital of Siam, visit the extravagant Summer Palace, with its manicured gardens, and to the Wat Chamrun Palace. Cruise the Chao Phraya River. Continue to a local non-profit center that is dedicated to training and caring for Asian elephants.

**DAY 6 ~ BANGKOK/EASTERN & ORIENTAL EXPRESS**
Excursion: Jim Thompson House. Visit the silk pioneer’s home and explore the six traditional Thai houses and teak buildings.

Local Flavor: Enjoy a Thai lunch. Transfer to the train station and board the Eastern & Oriental Express. As the train departs Bangkok, watch as the cityscape changes to countryside for your journey through rural Thailand and Malaysia.

**DAY 7 ~ KANCHANABURI**
This morning, enjoy the scenery as the train travels through Thailand.

Excursion: Thailand-Burma Railway. From the River Kwai Bridge station, board a raft and drift down the Kwai Yai river. Learn about the Thailand-Burma railway from a local historian. Then, drive past the North Temple and Chinese Cemetery to the Thailand-Burma Railway Centre and the Don Rak War Cemetery.

**DAY 8 ~ GEORGETOWN**
Excursion: Colonial Georgetown. Explore Georgetown, the capital of Penang, and their pre-World War II mosques, temples and 19th-century shophouses. Enjoy your final evening aboard the train watching the passing scenery.

**DAY 9 ~ EASTERN & ORIENTAL EXPRESS/ SINGAPORE**
Disembark the train in Singapore.

Excursion: Singapore. Explore Merlion Park and see the iconic Merlion statue of a lion-headed fish. Drive past the Padang, Cricket Club, Parliament House, Supreme Court and City Hall. Explore Thian Hock Keng Temple, one of the city’s oldest Hokkien temples. Check in at the Mandarin Oriental.

**DAY 10 ~ SINGAPORE/BALI**
This morning, depart for the airport for the flight to Bali. Upon arrival, check in at the Jimbaran Puri Bali. Enjoy the rest of the day at leisure.

**DAY 11 ~ BALI**
Excursion: Balinese Life. Spend the day observing daily life on the Island of the Gods. Visit a housing compound, watch as farmers work in the rice fields, and chat with teachers and students at a local school. Enjoy lunch in a rice field.

**DAY 12 ~ BALI**
Excursion: Tampak Siring and Ubud Monkey Forest. Visit Tampak Siring, a holy spring water temple still used for purification ceremonies. Then journey to Ubud Monkey Forest, an important monkey habitat located in a small rain forest. Explore the Ubud market, an exotic display of crafts, spices and produce that was featured in the 2010 film “Eat Pray Love” with Julia Roberts. Tonight, attend a Farewell Dinner.

**DAY 13 ~ IN TRANSIT**
Transfer to the Bali airport for the flight to Bali. Upon arrival, check in at the Jimbaran Puri Bali. Enjoy elegant guest rooms, excellent cuisine in seven restaurants and bars, a fully equipped fitness studio, an outdoor pool and a spa.

**ACCOMMODATIONS**

**THE PENINSULA HOTEL BANGKOK**
Listed as one of the world’s best hotels in 2012 by both Condé Nast Traveler and Travel + Leisure magazines. Savor international and Asian cuisine at a variety of restaurants. Enjoy an invigorating cardiovascular workout in the fitness center, or indulge mind, body and spirit at the spa. Guest rooms exude an air of tranquility and have all the expected amenities.

**EASTERN & ORIENTAL EXPRESS**
Journey across Thailand and Malaysia aboard the deluxe Eastern & Oriental Express. From the Observation Car, delight in the exotic, ever-changing landscape. Dine on gourmet cuisine in the Restaurant Cars, enjoy cocktails and piano music in the Bar Car and shop in the on-board boutique. Each air-conditioned cabin features a safe, large picture windows, a private bathroom, shower and hair dryer.

**MANDARIN ORIENTAL**
Nestled on the Marina Bay in the heart of Singapore, the Mandarin Oriental is close to dining, shopping and city landmarks. Listed as one of the world’s best hotels in 2012 by both Condé Nast Traveler and Travel + Leisure magazines. Enjoy elegant guest rooms, excellent cuisine in seven restaurants and bars, a fully equipped fitness studio, an outdoor pool and a spa.

**JIMBARAN PURI BALI**
The Jimbaran Puri Bali combines their prime location on one of Bali’s most beautiful beaches with superb amenities and traditional hospitality. Swim a few laps in the outdoor pool, or enjoy traditional relaxation and beauty treatments at the beach spa.

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**NOTE:** The information presented is preliminary. Itineraries, included features and schedules are subject to change. Many excursions in this program involve an element of walking.
NEW ULTIMATE FLEXIBILITY: The AHI Travel Passenger Protection Plan now offers a low-cost Any Reason Cancellation feature. Book worry free!

NOT INCLUDED: Fees for passports and, if applicable, visas, entry/exit fees; personal gratuities; laundry and dry cleaning; excursions, wines, liquors, mineral waters and meals not mentioned in this brochure under included features; travel insurance; all items of a strictly personal nature.

MOBILITY AND FITNESS TO TRAVEL: The right is retained to decline to accept or to retain any person as a member of this trip who, in the opinion of AHI Travel is unfit for travel or whose physical or mental condition may constitute a danger to themselves or to others on the trip, subject only to the requirement that the portion of the total amount paid which corresponds to the unused services and accommodations be refunded. Passengers requiring special assistance, including without limitation those who permanently or periodically use a wheelchair, must be accompanied by someone who is fit and able to assist them, and who will be totally responsible for providing all required assistance.

AIR TRANSPORTATION: The price of air transportation offered by AHI Travel is based on Advance Purchase Excursion fares. After tickets are issued, penalties up to 100% of the ticket price may be levied. If connecting flights are requested, special promotional fares may be used, in which case penalties of as much as 100% may be assessed by the airlines if reservations are changed or canceled after ticketing. After departure, if the reservations are changed, you will be charged the higher, all-inclusive Economy class fare. VARIATIONS TO THE GROUP ITINERARY MUST BE REQUESTED NO LATER THAN 60 DAYS PRIOR TO DEPARTURE. Passengers who choose to make their own airline reservations independently will be wholly responsible for any airline fees or penalties incurred as a result of program cancellation and/or change in travel dates, or airline schedule(s).

BAGGAGE: Baggage restrictions vary according to the airline policy and the class of service flown. Details will be provided with your pre-departure information. Baggage allowances are subject to change by the carrier without notice. Excess baggage charges for additional or oversized/overweight pieces are expensive and not included in your trip price; plan your wardrobe accordingly. Transport of baggage and personal effects is at the owner’s risk throughout the travel program.

AUTHORITY TO USE IMAGES AND AUDIO RECORDINGS: On occasion, AHI Travel obtains, from its staff, or from trip participants, photographic or video images of passengers and trip activities. By participating in this travel program, you authorize AHI Travel, without providing compensation to you, or obtaining additional approvals from you, to include photographic and video recordings of you, as well as voice recordings included with any videos, in AHI Travel’s sales, marketing, advertising, publicity and/or training activities.

RESPONSIBILITY: AHI Travel and the Sponsoring Association do not own or operate any entity which provides goods or services for this program, and act only as agents for the independent suppliers of travel conveyance, transport, accommodations or other services. All such persons or entities are independent contractors. As a result, AHI Travel and the Sponsoring Association are not liable for any negligence or willful act of any such person or entity or any third person. In addition and without limitation, AHI Travel and the Sponsoring Association are not responsible for any delays, canceled or delayed departures or arrivals, missed carrier connections, loss, theft, damage or injury to person or property or accident, mechanical defect, failure or negligence of any nature howsoever caused in connection with any accommodations, transportation or other services or for any substitution of hotels or of common carrier equipment, with or without notice, or for any additional expenses occasioned thereby. Dates, Program Details and Tour costs, although given in good faith and based on tariffs, exchange rates and other information current at the time of printing, are subject to change at or before the time of departure. No revisions of the printed itinerary or its included features are anticipated; however, the right is reserved to make any changes, with or without notice, that might become necessary, with the mutuality of interests rule applying. All additional expenses will be paid by the individual passenger. Baggage and personal effects are the sole responsibility of the owners at all times. If the entire program is canceled for any reason, participants shall have no claim other than for a full refund. By forwarding the deposit, the passenger certifies that he/she has no physical, mental or other condition of disability that would create a hazard for himself/herself or other passengers and accepts the terms of this contract set out herein and in more specific pre-departure passenger information. The airlines and other transportation companies concerned are not to be held responsible for any act, omission, or event, during the time passengers are not on board their conveyances. The passage contract set out herein and in more specific pre-departure passenger information. The airlines and other transportation companies concerned are not to be held responsible for any act, omission, or event, during the time passengers are not on board their conveyances. The passage contract set out herein and in more specific pre-departure passenger information. The airlines and other transportation companies concerned are not to be held responsible for any act, omission, or event, during the time passengers are not on board their conveyances. The passage contract set out herein and in more specific pre-departure passenger information.

CANCELLATION: In addition to airline cancellation penalties, all cancellations for any reason whatsoever will be subject to a $250 per person administrative fee. (Please note that you may choose, at the time of cancellation, to apply the withheld administrative fee to a future AHI Travel program that will operate in the current calendar year or year following.) Cancellation from 120 days to 76 days prior to departure will result in forfeiture of 10% of the entire cost of the trip per person; 75-30 days, 50% of the trip cost per person; cancellation from 30 days up to the time of departure will result in 100% forfeiture of the entire cost of the trip. TRIP CANCELLATION INSURANCE IS AVAILABLE. AN APPLICATION WILL BE SENT AFTER YOU RESERVE. All cancellations must be submitted in writing to AHI International Corporation.

If you are interested in making independent travel arrangements in conjunction with this program, please contact AHI Travel at 800-323-7373 no later than 60 days prior to departure. A nonrefundable service fee applies.

800-627-2586